



INSPECTION CERTIFICATE acc to
EN 10204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
757589	Customer order 2019-02-28	Order No. 532626	Subs No. 667233 ABSMT Dispatch note 40452/54
003-00991	ITEMS	ABSMT No. 300-93543	C.Code 15

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
ASTM A-213-18 AW, ASME SA-213-ED-17 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945:2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80

EXTENT OF DELIVERY									
It	Product designation	Heat	Lot	Pieces	Kg	M			
01	THT-3R60-16-1.5 16.00 X 1.50	554816	52675	10	32.0	60.00			
				Total	10	32.0 60.00			
TEST RESULTS									
Chemical composition (weight%)									
Heat	C	Si	Mn	P	S	Cr	Ni	Mo	
554816	0.020	0.39	1.59	0.030	0.009	17.32	13.14	2.62	
	N								
554816	0.043								
Chemical composition, product (weight%)									
Heat	C	Si	Mn	P	S	Cr	Ni	Mo	
554816	0.020	0.41	1.60	0.031	0.009	17.46	13.21	2.66	
	N								
554816	0.047								

Quality assurance - Sofia Åkesson / Q-Manager MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
52675	Rp0.2	Rp1.0	Rm	A	2"
	278	318	595	56	55
	277	319	598	56	54

Hardness test

Lot	Min	Max
	HRB	HRB
52675	74	77

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/3 16L CFA SML NDE 16.00 X 1.50 MM HT 554816 SS LOT 52675 MADE IN SWEDEN *QA-TUBE *

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

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