## TESC@M<sup>®</sup>

## 44-2500 Series Regulators - Relief / Backpressure

#### Specifications

For other materials or modifications, please consult TESCOM.

#### OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

#### **Controlled Pressure Ranges** 0-25, 0-50, 0-100, 0-250 psig 0-1.7, 0-3.4, 0-6.9, 0-17.2 bar

**Design Proof Pressure** 150% maximum rated

Leakage Internal: Bubble-tight External: Design to meet < 2 x 10<sup>-8</sup> atm cc/sec He

**Operating Temperature** -15°F to 165°F / -26°C to 74°C

Flow Capacity  $C_V = 0.30$ 

**Maximum Operating Torque** 30 in-lbs / 3.4 N•m

#### MEDIA CONTACT MATERIALS

Body

316 Stainless Steel or Brass Seat Retainer

PEEK

O-Ring Viton<sup>®</sup>, Kalrez<sup>®</sup>

**Diaphragm, Filter, Spring** 316 Stainless Steel

Remaining Parts

316 Stainless Steel or Brass

#### OTHER

Cleaning

CGA 4.1 and ASTM G93

Weight (without gauges) 2 lbs / 0.9 kg

 ${\it Viton^{\otimes}}$  and Kalrez  $^{\otimes}$  are registered trademarks of E.I. du Pont de Nemours and Company.



TESCOM 44-2500 Series is a compact, lightweight, single-stage regulator for specialty, flammable, and industrial gases for flows up to 30 SCFM / 850 SLPM. Diffusion-resistant metal diaphragm seal ensures gas purity and integrity.

#### Application

• General purpose

#### **Features and Benefits**

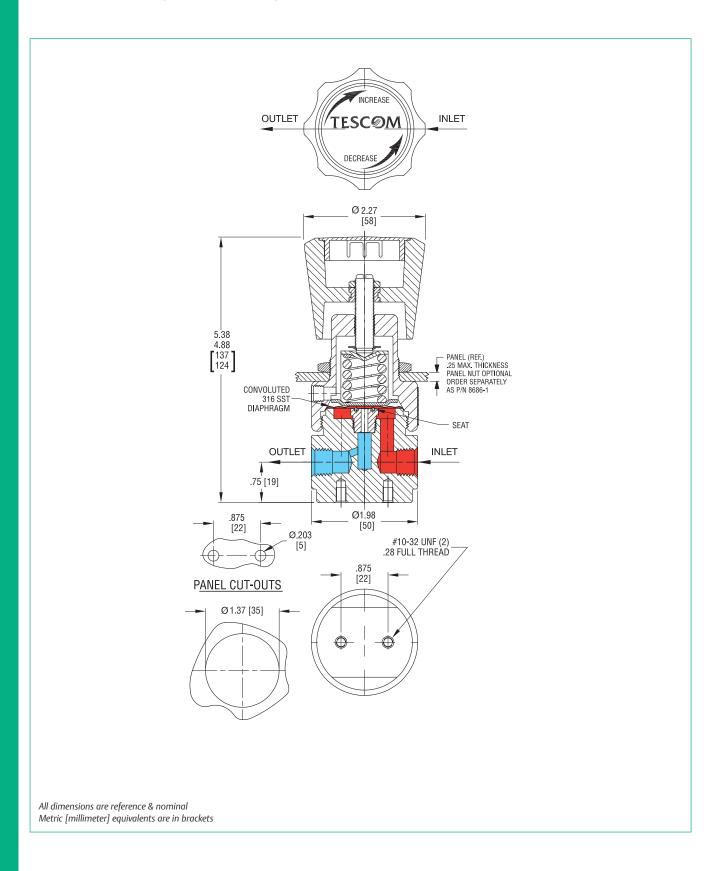
- Reduces contamination and provides accurate regulation of non-corrosive and corrosive gases
- Convoluted metal-to-metal sealed diaphragm
- Close pressure differential between crack and reseat
- Economically priced
- Panel mounting is standard
- Bubble-tight shutoff at all reseating pressures
- Flow capacity  $C_V = 0.30$



#### D44251995X012

## **TESC**ØM

## 44-2500 Series Regulator Drawing

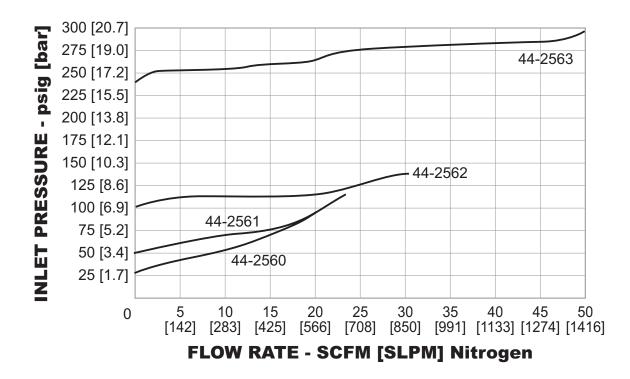




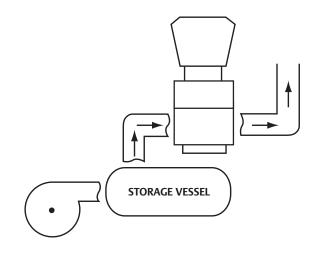
## **TESC**ØM<sup>®</sup>

### 44-2500 Series Regulator Flow Chart

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.



44-2500 Series Typical Application





## TESCOM

## 44-2500 Series Regulator Part Number Selector

# *Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.*

Example for selecting a part number:

44-25	6	2	Т	2	4	Α
BASIC SERIES	BODY MATERIAL	CONTROLLED PRESSURE RANGES	O-RING MATERIAL	INLET AND OUTLET PORT TYPE	INLET AND OUTLET PORT SIZE	GAUGE PORT OPTIONS
44-25	<ul> <li>1 – Brass</li> <li>6 – 316 Stainless Steel</li> </ul>	<ul> <li>0 - 0-25 psig 0-1.7 bar</li> <li>1 - 0-50 psig 0-3.4 bar</li> <li>2 - 0-100 psig 0-6.9 bar</li> <li>3 - 0-250 psig 0-17.2 bar</li> </ul>	T – Viton® K – Kalrez®	<b>2</b> – NPTF	<b>4</b> – 1/4"	A – No gauge ports F – One inlet gauge at 90°

